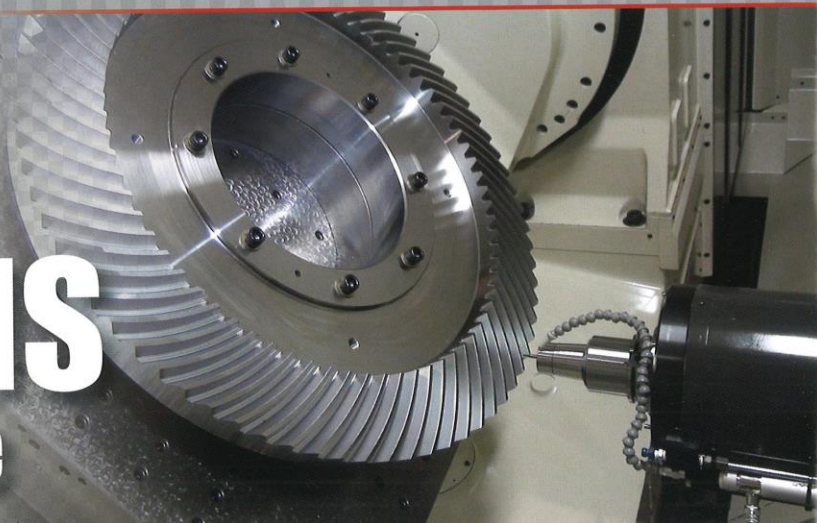


5-AXIS machine



MICRO CENTER

YMC 430 Ver. III + **RT10**

CNC 5AXIS CONTROL

Travel X·Y·Z	Minimum table indexing angle	Spindle speed range	Tool number
420×300×250	0.0001	200~40,000	32

unit: mm ▷ deg. ▷ min⁻¹



RT10



OUTLINE unit:mm
M/C HEIGHT (F.L.): 2840



MICRO CENTER

YMC 650 + **RT20**

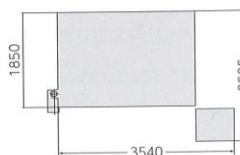
CNC 5AXIS CONTROL

Travel X·Y·Z	Minimum table indexing angle	Spindle speed range	Tool number
600×500×280	0.0001	200~40,000	32

unit: mm ▷ mm ▷ min⁻¹

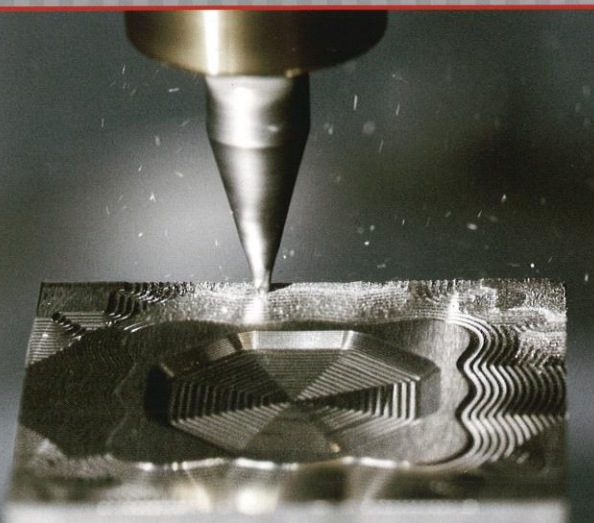


RT20



OUTLINE unit:mm
M/C HEIGHT (F.L.): 2880

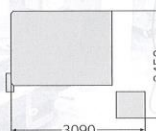
MICRO center



MICRO CENTER **YMC 430** Ver.III

Travel X·Y·Z	Table working surface	Spindle speed range	Tool number
420×300×250	600×350	200~40,000	32

unit:mm▷mm▷min⁻¹



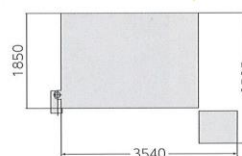
OUTLINE unit:mm
M/C HEIGHT (F.L.): 2670



MICRO CENTER **YMC 650**

Travel X·Y·Z	Table working surface	Spindle speed range	Tool number
600×500×280	700×550	200~40,000	32

unit:mm▷mm▷min⁻¹



OUTLINE unit:mm
M/C HEIGHT (F.L.): 2700

CATALOGUE

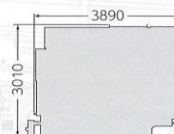
YASDA YBM Product series & family



CNC JIGBORER **YBMvi40** Ver.II CNC 5AXIS CONTROL

Travel X·Y·Z	Table working surface	Minimum table indexing angle	Spindle speed range	Tool number
900×500×450	φ400	0.0001	100~24,000 (Spindle with preload self-adjusting system)	60

unit: mm ▷ mm ▷ deg. ▷ min⁻¹



OUTLINE unit:mm
M/C HEIGHT (F.L.): 3515

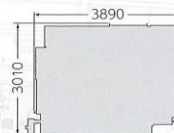
YASDA YBM Product series & family



CNC JIGBORER **YBMvi40** Ver.II CNC 5AXIS CONTROL

Travel X·Y·Z	Table working surface	Minimum table indexing angle	Spindle speed range	Tool number
900×500×450	φ400	0.0001	100~24,000 (Spindle with preload self-adjusting system)	60

unit: mm ▷ mm ▷ deg. ▷ min⁻¹



OUTLINE unit:mm
M/C HEIGHT (F.L.): 3515

CNC JIGBORER



CNC JIGBORER
YBM 640V Ver.IV
MOLD&DIE MILLER

Travel X·Y·Z	Table working surface	Spindle speed range	Tool number
600×400×350	700×450	100~24,000 (Spindle with preload self-adjusting system)	30

unit:mm▷mm▷min⁻¹



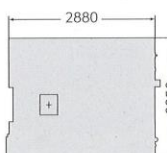
OUTLINE unit:mm
M/C HEIGHT(F.L.): 3100



CNC JIGBORER
YBM 950V Ver.IV
MOLD&DIE MILLER

Travel X·Y·Z	Table working surface	Spindle speed range	Tool number
900×500×350	1,000×500	100~24,000 (Spindle with preload self-adjusting system)	30

unit:mm▷mm▷min⁻¹



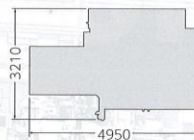
OUTLINE unit:mm
M/C HEIGHT(F.L.): 3225



CNC JIGBORER **YBM 9150V** Ver.II MOLD&DIE MILLER

Travel X·Y·Z	Table working surface	Spindle speed range	Tool number
1,500×900×450	1,500×900	100~24,000 (Spindle with preload self-adjusting system)	60

unit:mm▷mm▷min⁻¹



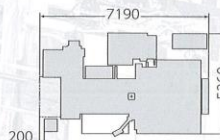
OUTLINE unit:mm
M/C HEIGHT (F.L.): 3385



CNC JIGBORER **YBM 1218V** Ver.II MOLD&DIE MILLER

Travel X·Y·Z	Table working surface	Spindle speed range	Tool number
1218V	1,800×1,200×600	50~10,000 (Spindle with preload self-adjusting system)	32

unit:mm▷mm▷min⁻¹



OUTLINE unit:mm
M/C HEIGHT (F.L.): 3940

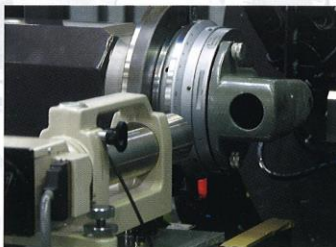
Measuring errors in sub-micron level

In order to manufacture ultrahigh precision machines, YASDA uses the most accurate measuring equipment. The quality of the manufactured components are proven according to the YASDA factory measurement standards in sub-micron level.

In order to avoid temperature changes affecting the accuracy of the measuring equipment and machine components, the temperature and humidity in the metrology room are strictly controlled.



Coordinate Measuring Machine (Leitz)



Measuring indexing accuracy (Moore)



Cylindricity Measuring Machine (Taylor Hobson)